

# Work Order ID 51715



Page 1

August 28, 2009 9:08:14 AM

Item ID: D3781-043

Accept



Setup Start



Revision ID: D

Stop



Item Name: Armrest Cushion Assembly

Start Date: 8/31/09 Start Qty: 4.00



Cust Item ID:

Required Date: 9/11/09 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3781

D

100

0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O: 10374

Ship with D3785-1 SUPPORTING PLATE

Material: SKANDIA HR150 POLYFOAM (4.6 LBS/CU FT) AND COVER

D3781-5/D3785-1 ASSEMBLY WITH SURREY SILVER SUNSET

UPHOLSTERY FABRIC P/N SY-11. Zipper P/N: AI-Z021

THREAD: MIL-VT-295 TYPE2 CLASS A, GREY NYLON THREAD, 4-6

STITCHES PER INCH, USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS.

Possible Supplier: AEROTEX INTERIORS INC.

Material release note is required

D3785-1 B 51717 x4

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

CL 09/10/09 (4)

(Pro)

10/5/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3781-043 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: ll Date: 10.01.21  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: 51715		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
9/9/17	#100	Parts not <del>Assembled</del> <sup>Assembled</sup> to Dwg. D3785-1 Bracket should have been installed at Aerotec Due to the fact it is impossible to install after	ll 09.09.24	→ Attempt to install D3785-1 into stock <del>the</del> Part.  → Inform Chantal to Return	S 09/09/17 cannot !!	ll 09.09.24	ll	S 09/09/17
		He parts were stuck up. R.C. Supplier failed to Follow the Dwg.		Qty 4 Parts Back	ll 09/09/17			ll
09.09.24 2ND RECEIVING	#100	CUSHIONS ASSEMBLED WITHOUT ZIPPER. R.C. TOO DIFFICULT TO ASSEMBLE/ZIPPER AND	ll 09.09.24	ASSEMBLE WITHOUT ZIPPER. GLUE CUSHION TO PLATE <del>the</del> AS PER D3781-041 (USE SAME GLUE).	ll 09.09.24	ll 09.09.24	ll 09.09.24	ll 09/09/24

NOTE: Date &amp; initial all entries

CAN'T RELOCATE  
ZIPPER.

MUST UPDATE DWG.

# Picklist Print






August 28, 2009 9:08:14 AM



Page 1




## Work Order ID 51715

August 28, 2009 9:08:14 AM

Page 2

Item ID:	D3781-043	Accept		Setup	Start	
Revision ID:	D				Stop	
Item Name:	Armrest Cushion Assembly					
Start Date:	8/31/09	Start Qty:	4.00		Cust Item ID:	
Required Date:	9/11/09	Req'd Qty:	4.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							
									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: _____	0.00							
									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
									
QC	Memo	0.00							
Quality Control									

Handwritten notes on page 2:

- Under Sequence 120: *QC* (circled), *4*
- Under Sequence 130: *9/9/24*, *(4x) SP*
- Under Sequence 140: *09/09/24*, *MF*, *09-09-24*
- Under Sequence 120: *09.09.24*, *2nd*, *RECEIVED*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

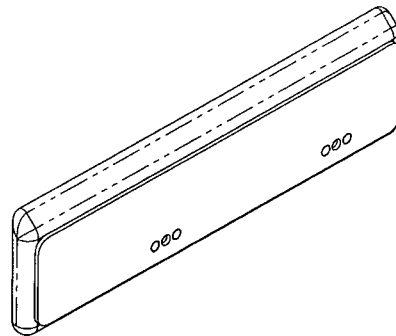
**NOTE:** Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

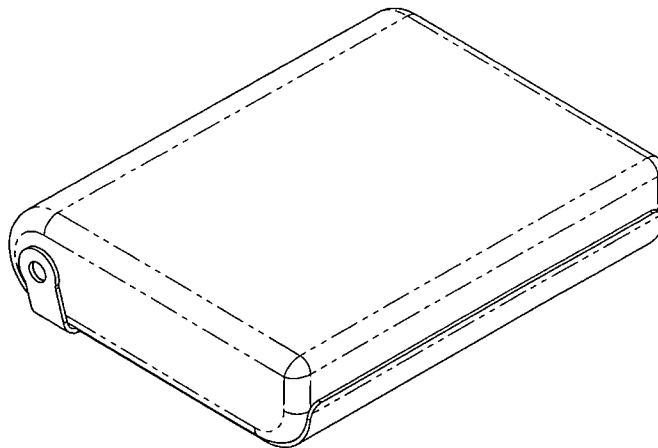
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**NOTE:** Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE



**D3781-041 LATERAL CUSHION ASSY**  
(UPHOLSTERY FABRIC NOT SHOWN FOR CLARITY)



**D3781-043 ARMREST CUSHION**  
(UPHOLSTERY FABRIC NOT SHOWN FOR CLARITY)

WLO 51715

**RELEASED**  
09/07/21

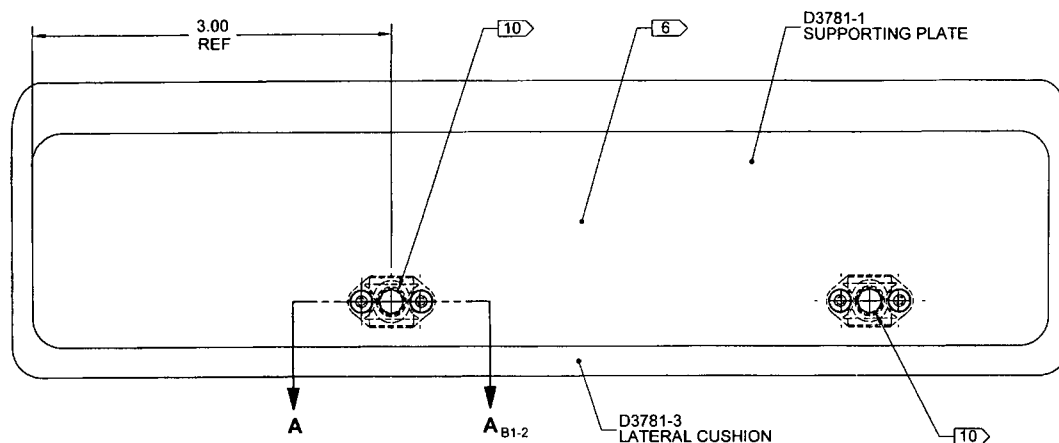
DESIGN	REDESIGNED BASED ON FEEDBACK FROM END USERS AT HAI 2009	MB	09.05.21
DRAWN	REDESIGNED FOR COMPATIBILITY WITH BHT 204 SEATS	MB	08.11.10
CHECKED	REDESIGNED; ADDED DETAIL A (ZN B7-1)	MB	08.07.15
MFG. APPR.	NEW ISSUE	MB	08.04.29
APPROVED	REV.	DESCRIPTION	BY DATE
DE APPR.			
DATE	09.05.21		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

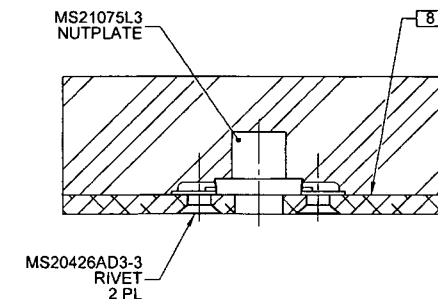
DRAWING NO. **D3781** REV. D  
SHEET 1 OF 6  
TITLE **CUSHION ASSEMBLY** SCALE NTS

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ITEM	QTY -041	P/N	DESCRIPTION
1	X	D3781-041	CUSHION ASSEMBLY
11	1	D3781-1	SUPPORTING PLATE
12	1	D3781-3	LATERAL CUSHION
22	2	MS21075L3	NUT PLATE (OR MS21075-3)
23	A/R	SY-111	SURREY SILVER SUNSET UPHOLSTERY FABRIC
24	A/R	1300	3M SCOTCH-GRIP ADHESIVE
25	4	MS20426AD3-3	RIVET



**D3781-041 LATERAL CUSHION ASSEMBLY**  
(UPHOLSTERY FABRIC NOT SHOWN FOR CLARITY)



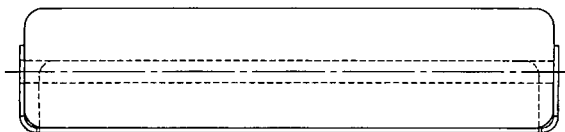
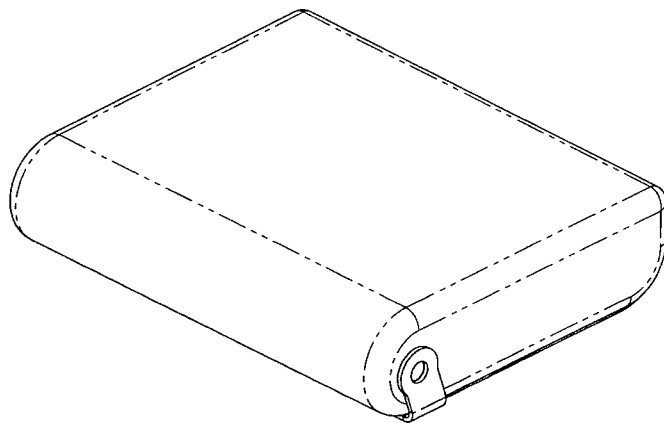
**SECTION A-A**  
2 PL, SCALE 2X

**D3781-041 NOTES:**

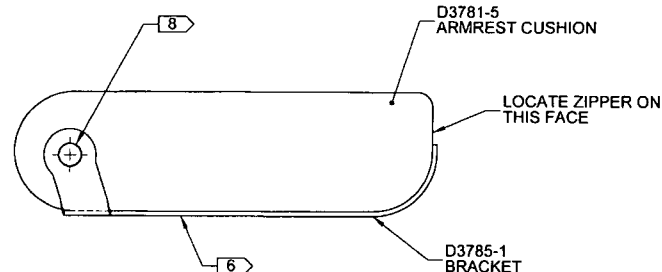
- 1) MATERIAL: COVER D3781-1/-3 ASSEMBLY WITH SURREY SILVER SUNSET UPHOLSTERY FABRIC P/N SY-111.  
BOND FABRIC USING 3M 1300/1300L ADHESIVE (0.002" TO 0.010" THICK) IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS  
THREAD: MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH, USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS  
POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3781-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.18 lbs
- 8) BOND D3781-3 CUSHION TO D3781-1 SUPPORTING PLATE USING 3M 1300 ADHESIVE (0.002" TO 0.010" THICK) IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS
- 9) IT IS ACCEPTABLE TO RELIEVE D3781-3 CUSHION WHERE THE NUTPLATES ARE LOCATED TO ENSURE PROPER CONTACT WITH D3781-1 SUPPORTING PLATE
- 10) HOLES MUST BE FREE OF ADHESIVE AND FABRIC

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3781	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		CUSHION ASSEMBLY	NTS
DATE	09.05.21	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

**RELEASED**  
09/07/14



**D3781-043 LATERAL ARMREST CUSHION BASE ASSY**  
(UPHOLSTERY FABRIC NOT SHOWN FOR CLARITY)



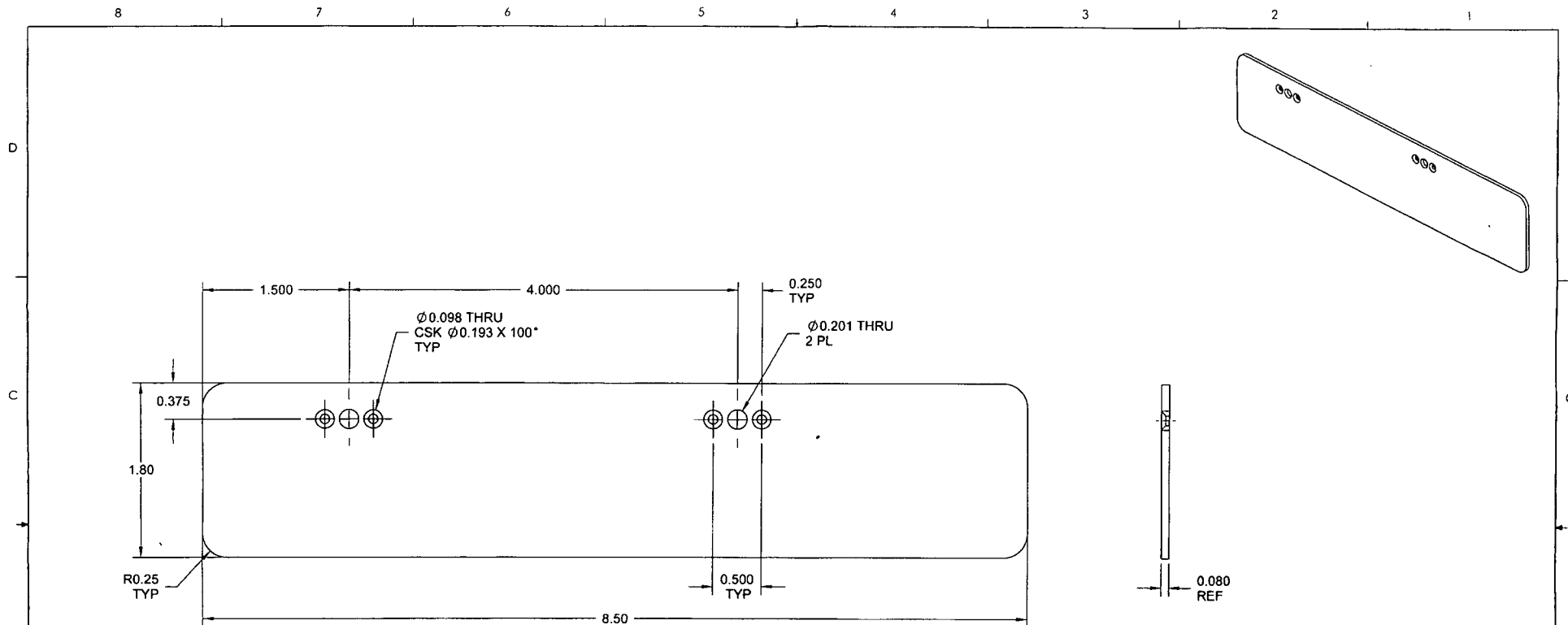
ITEM	QTY	P/N	DESCRIPTION
1	X	D3781-043	ARMREST CUSHION ASSEMBLY
11	1	D3785-1	BRACKET
12	1	D3781-5	ARMREST CUSHION
21	A/R	SY-111	SURREY SILVER SUNSET UPHOLSTERY FABRIC
22	A/R	1300	3M SCOTCH-GRIP ADHESIVE

**D3781-043 NOTES:**

- 1) MATERIAL: COVER D3781-5/D3785-1 ASSEMBLY WITH SURREY SILVER SUNSET UPHOLSTERY FABRIC P/N SY-111.  
THREAD: MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH, USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS  
ZIPPER P/N: AI-Z021  
POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3781-043" USING FINE POINT PERMANENT INK MARKER AFTER RECEIVING
- 7) WEIGHT: 1.14 lbs
- 8) DO NOT COVER HOLES WITH FABRIC

**RELEASED**  
09/27/14

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D3781</b>	REV. D
MFG. APPR.		TITLE <b>CUSHION ASSEMBLY</b>	SHEET 3 OF 6
APPROVED			SCALE
DE APPR.			NTS
DATE	09.05.21	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



**D3781-1 SUPPORTING PLATE**

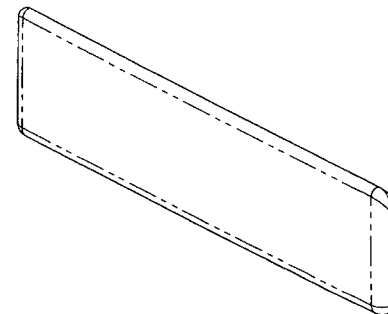
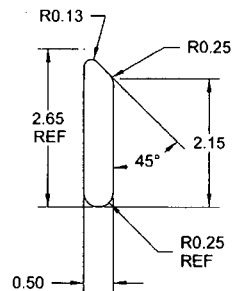
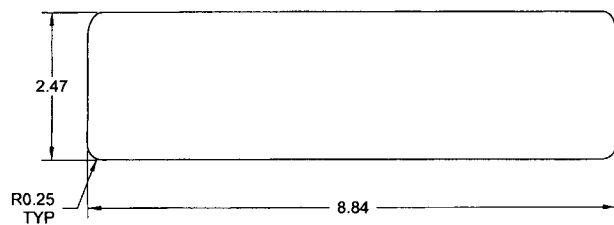
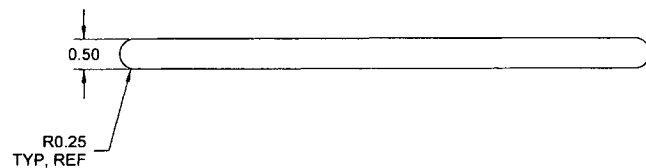
**D3781-1 NOTES:**

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK  
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
REF. DART SPEC. M6061T6S.080
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.12 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3781	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		CUSHION ASSEMBLY	NTS
DATE	09.05.21	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

51715  
RELEASED  
08/01/14





# **D3781-3 LATERAL CUSHION**

## **D3781-3 NOTES:**

- 1) MATERIAL: SKANDIA HR150 POLYFOAM (4.6 LBS/CU FT)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs
- 8) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		<b>D3781</b>	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>CUSHION ASSEMBLY</b>	NTS
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51715  
RELEASED  
04/07/21

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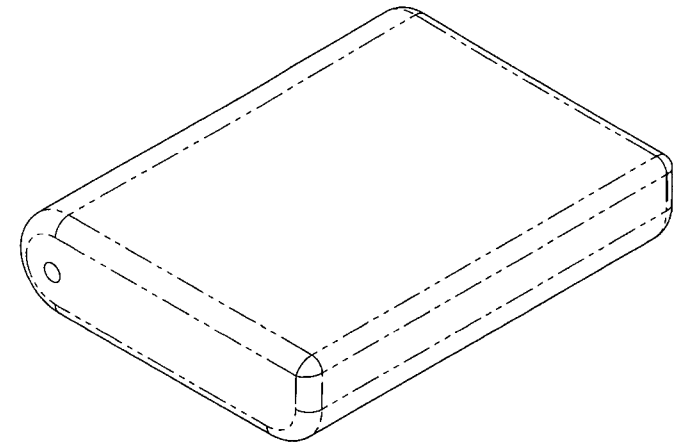
C

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C

B

R0.31  
TYP

2.00

8.84

**D3781-5 ARMREST CUSHION**R1.00  
REFØ0.375  
THRU1.00  
0.94

R0.25

R1.00

6.00

6.07

7.00

51715  
RELEASED  
09/05/21

A

**D3781-5 NOTES:**

- 1) MATERIAL: SKANDIA HR150 POLYFOAM (4.6 LBS/CU FT)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.67 lbs
- 8) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. D
MFG. APPR.		D3781	SHEET 6 OF 6
APPROVED		TITLE	SCALE
DE APPR.		CUSHION ASSEMBLY	NTS
DATE	09.05.21	<small>COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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A



#24, 2333 - 18 Ave NE  
Calgary, AB T2E 8T6  
Phone: (403) 295-8770  
Fax: (403) 313 0793

# Packing Slip

Date	Packing Slip#
9/16/2009	5996

## Ship To

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

## Invoice To

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Customer Phone	Customer Fax
613.632.5200	613.632.1053
Ship Via	Courier Acct No.
FedEx	15179324-0

Ship Date	P.O. No.
9/16/2009	10374

Description	Part Number	Qty
ARMREST CUSHION ASSY.	D3781-043P	4
LATERAL CUSHION ASSY.	D3781-041P	4
GST On Sales		

Thank you for doing business with Aerotex Interiors!

[www.aerotexinteriors.com](http://www.aerotexinteriors.com)

GST/HST No. 139110308



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295 -8770 - Fax: (403) 313 - 0793 -

## \*CERTIFICATION OF CONFORMANCE\*

Customer Purchase Order: 10374  
Our Work Order: 5996

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

FOAM - HR150

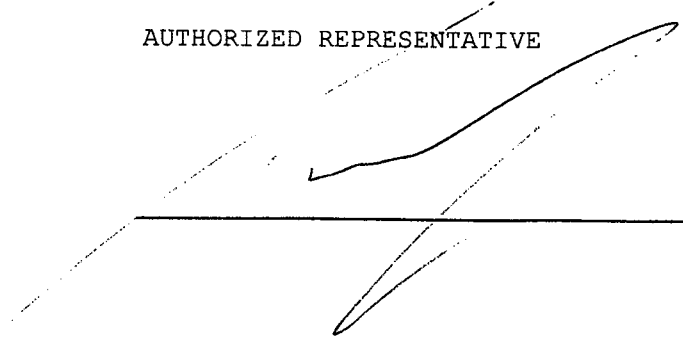
VINYL - SUNSET SURREY SILVER

*S*  
*01/05/12*  
HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH FAR 27.853(a), 29.853(a)

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO10374**

Purchase Order Date 9/09/09

PO Print Date 9/09/09

Page Number 1 of 1

Order From :

VC-AER003

AEROTEX INTERIORS INC.  
#24-2333 18TH AVENUE N. E.  
CALGARY, AB T2E 8T6  
CA

**FAKED**  
6291017

Contact Name  
Vendor Phone 403 295 8770  
Vendor Fax 403 313 0793  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency CAD  
FOB

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	d3781-041P	Lateral cushion ass'y	9/23/09 Yes	✓ 4.00 Each	FedEx Economy	\$175.0000	✓ \$700.
<b>Special Inst:</b> MATERIAL: SKANDIA HR150 POLYFOAM (4.6 LBS/CU FT) AND COVER D3781-1/-3 ASSEMBLY WITH SURREY SILVER SUNSET UPHOLSTERY FABRIC P/N SY-11. BOND FABRIC USING 3M 1300/1300L ADHESIVE (0.002" TO 0.010" THICK) THREAD: MIL-VT-295 TYPE 2 CLASS A, GREY NYLON THREAD 4-6 STITCHS PER INCH, USE 1/2" MIN. BACKSTITCH, NO LOOSE THREADS B51714							
2	D3781-043P	armrest cushion ass'y	9/23/09 Yes	✓ 4.00 Each	FedEx Economy	\$175.0000	\$700.

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

**Special Inst:** SAME AS ABOVE  
B51715

PO Total: \$1,400

ASAP PLEASE!

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 9/09/09

51.

efine DC



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295 -8770 - Fax: (403) 313 - 0793 -

## \*CERTIFICATION OF CONFORMANCE\*

Customer Purchase Order:  
Our Work Order:

10374  
5996

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

MATERIAL - SURREY SILVER SUNSET  
FOAM - HR150

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH FAR 27.853(a), 29.853(a) and DWG. D3781-041P/D3781-043P

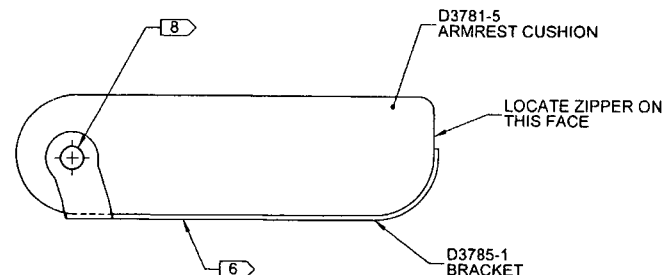
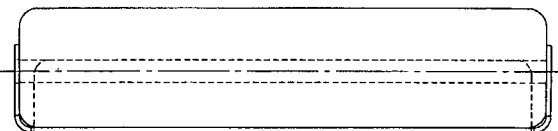
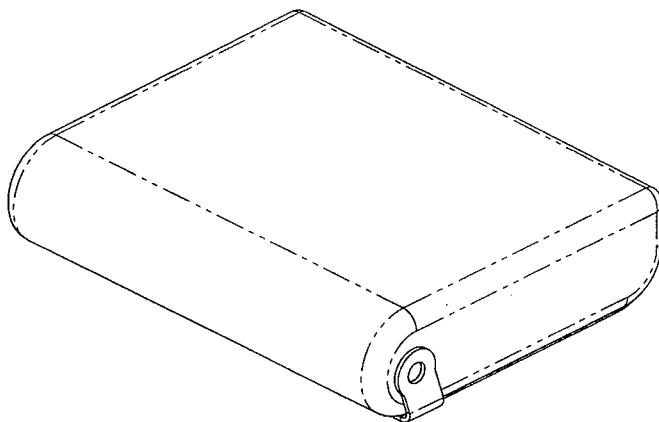
SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

\_\_\_\_\_

ITEM	QTY -043	P/N	DESCRIPTION
1	X	D3781-043	ARMREST CUSHION ASSEMBLY
11	1	D3785-1	BRACKET
12	1	D3781-5	ARMREST CUSHION
21	A/R	SY-111	SURREY SILVER SUNSET UPHOLSTERY FABRIC
22	A/R	1300	3M SCOTCH-GRIP ADHESIVE



**D3781-043 LATERAL ARMREST CUSHION BASE ASSY**  
(UPHOLSTERY FABRIC NOT SHOWN FOR CLARITY)

*Bracket should have  
been installed prior to  
having the upholstery installed*

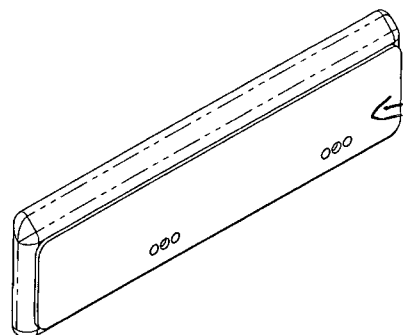
*— please call Marc Bellavance  
at Dart before proceeding*

**RELEASED**  
09/07/14

**D3781-043 NOTES:**

- 1) MATERIAL: COVER D3781-5/D3785-1 ASSEMBLY WITH SURREY SILVER SUNSET UPHOLSTERY FABRIC P/N SY-111.  
THREAD: MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH, USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS  
ZIPPER P/N: AI-Z021  
POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3781-043" USING FINE POINT PERMANENT INK MARKER AFTER RECEIVING
- 7) WEIGHT: 1.14 lbs
- 8) DO NOT COVER HOLES WITH FABRIC

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	D3781	SHEET 3 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CUSHION ASSEMBLY	NTS
DATE	09.05.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



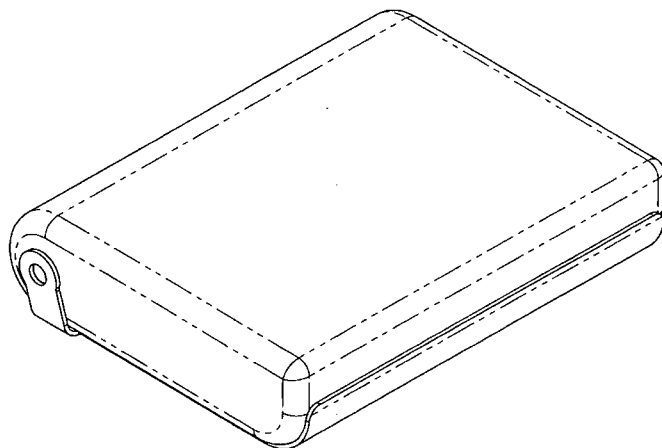
**D3781-041 LATERAL CUSHION ASSY**  
(UPHOLSTERY FABRIC NOT SHOWN FOR CLARITY)

the D 3781-1 Plate was installed on  
wrong side of cushion.

- no adhesive of cushion to Fabric was also found.

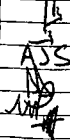
- upholstery was stitched ~~was~~ wrong according to "This Dwg".  
cannot see

\$51715

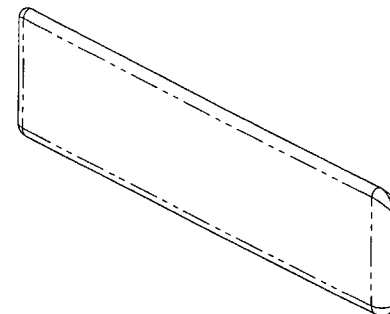
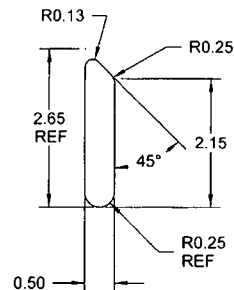
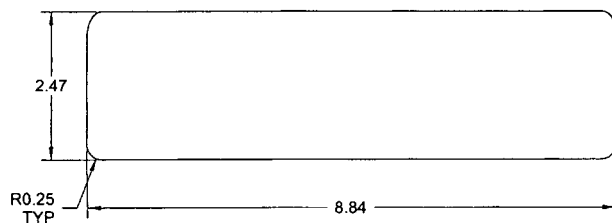
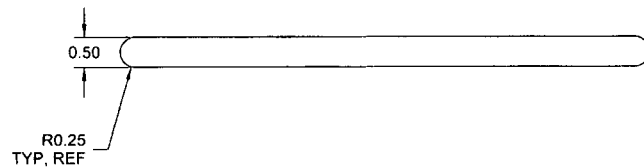


**D3781-043 ARMREST CUSHION**  
(UPHOLSTERY FABRIC NOT SHOWN FOR CLARITY)

**RELEASED**  
09/07/21/MB

D	REDESIGNED BASED ON FEEDBACK FROM END USERS AT HAI 2009	MB	09.05.21
C	REDESIGNED FOR COMPATIBILITY WITH BHT 204 SEATS	MB	08.11.10
B	REDESIGNED; ADDED DETAIL A (ZN B7-1)	MB	08.07.15
A	NEW ISSUE	MB	08.04.29
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. D
CHECKED		D3781	SHEET 1 OF 6
MFG. APPR.		TITLE	SCALE
APPROVED		CUSHION ASSEMBLY	NTS
DE APPR.		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	09.05.21		





#51715

# **D3781-3 LATERAL CUSHION**

## **D3781-3 NOTES:**

- 1) MATERIAL: SKANDIA HR150 POLYFOAM (4.6 LBS/CU FT)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs
- 8) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.

**RELEASED**  
9/6/14

DESIGN	J3	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	J3		
CHECKED	AS	DRAWING NO.	REV. D
MFG. APPR.	AS	D3781	SHEET 5 OF 6
APPROVED	WT	TITLE	SCALE
DE APPR.	WT	CUSHION ASSEMBLY	NTS
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